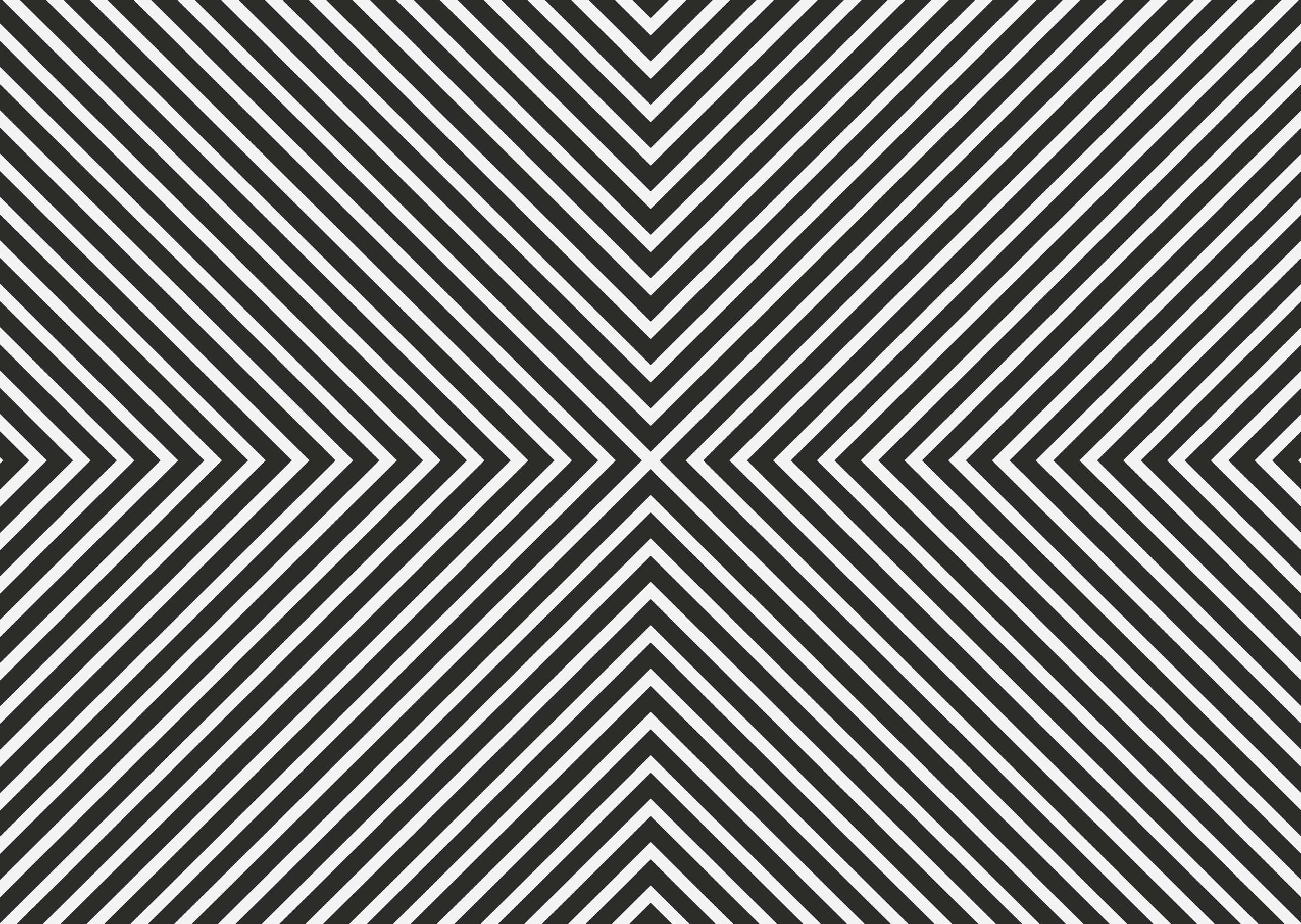
WORKBOOK
2022-2023

XION®
PROTECTIVE GEAR



WE ARE XION.
BORN IN THE WORLD
OF STUNT PERFORMERS.
WHERE A SPOTLIGHT
ISN'T NEEDED
TO PUSH OURSELVES.

OUR PROTECTIVE GEAR
IS MADE FOR ACTION,
DOES WHAT IS NECESSARY
AND KEEPS US GOING.

WE WORK HARD
TO DO WHAT WE LOVE,
FOR AS LONG AS WE CAN.

WE ARE XION.
GET UP,
DON'T STOP,
TAKE THE HIT.

FLEXIBLE IMPACT PROTECTION

DESIGNED BY STUNT PRO'S

Doing what you love is important. Being able to do it for a long time is even more essential. As stunt professionals, pushing our bodies to the limits over and over again, we know all about it.

Born out of necessity and tested in practice with enormous support from fellow stunt performers, police departments and athletes all over the world, we are confident we've designed the ultimate impact protective gear.

FULL FREEDOM OF MOVEMENT, TOTAL CONTROL AND A LITTLE BIT OF D30® MAGIC

LOW-PROFILE
Whether you're a pro or just starting out, protection is best when you don't feel like wearing it. XION® protection is low profile, highly breathable and can be worn easily underneath any other layers. You'll forget you're wearing any. So, reduce the bulk and take the hit.

FLEXIBLE
XION® gear is designed to move and bend with every hit. The main 4-way stretch fabric is strong and breathable to deliver a fit that feels like second skin. Special areas are covered with a durable abrasion resistant fabric for extra support or a mesh fabric for extra breathability.

MODULAR
You have total control over what to protect and when to protect it. Every pad comes in a pocket, so take it out when being extra light is more important than the extra protection. On top of that, all separate XION® gear can easily be combined with each other.

MADE IN EU
Our gear is functional Dutch design completely made in the European Union. Sourcing and production in England, France, Germany, Italy, Poland, Spain and Switzerland. Design, assembly and packaging is all done at our headquarters in Amsterdam, the Netherlands.

POWERED BY D30®
XION® gear is powered by D30's groundbreaking impact protective technology, offering the thinnest and most advanced shock absorbing protection against blunt trauma.

1. SOFT & FLEXIBLE
2. LOCKS ON SHOCK
3. RETURNS TO FLEXIBLE STATE

D30® is a patented technology with a unique molecular structure allowing it to remain soft and flexible. On impact, D30's molecules lock together, which absorb and dissipate the impact energy and reduce the force transmitted.

We were amongst the first to implement D30's patented technology into protective garments. This early partnership contributed in the creation of innovative gear, based on both science and field experience.

THE RIGHT AMOUNT
There is no compromise when it comes to protection. However, there is a level of efficiency and proficiency. There is no need to overprotect and to lose only on flexibility. That is why we thoroughly consider the type of pad, it's placement and certification levels.

D3O® PAD OVERVIEW

The best protection doesn't mean the most protection. Nor the thickest. It's the protection most optimal for your specific needs. We use different D3O® pads in our garments to provide you with the most flexible, low-profile and lightweight gear there is.

Click on the pads for more information

D3O® BP4 L1
BACK PROTECTOR

CE certification:	Thickness:
EN 1621-2 Level 1	16 mm

Special features:
- Certified for use at temperatures down to -20 °C.
- 34% more breathability than the next best competitor on the market.

D3O® LP1
LIMB PROTECTORS

CE certification:	Thickness:
EN 1621-1 Level 1	11 mm

Key features:
- Tri-ventilation technology with a 45% improvement in breathability.
- Suitable for use in hot (+40 °C) and cold (-10 °C) conditions.

D3O® CP1 L1
CHEST PROTECTORS

CE certification:	Thickness:
EN 1621-3 Level 1	11 mm

Key features:
- Winged design and geometry combination provide maximum ventilation and protection for the 2-wheel market.

D3O® VIPER STEALTH
BACK PROTECTOR

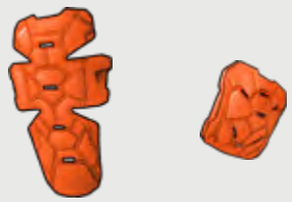
CE certification:	Thickness:
EN 1621-2 Level 1	11 mm

Special features:
- Certified for use at temperatures down to -20 °C.

D3O® VIPER PRO
BACK PROTECTOR

CE certification:	Thickness:
EN 1621-2 Level 2	18 mm

Special features:
- Maximum protection in terms of transmitted force during impact.



D3O® T4 RANGE
VARIOUS PROTECTORS

CE certification:	Thickness:
Not certified	7 mm

Key features:
- Extra thin and flexible for optimal freedom of movement.

D3O® P & CRASH RANGE
VARIOUS PROTECTORS

CE certification:	Thickness:
Not certified	8 mm

Key features:
- Small in size, yet essential pads.

PROTECTED BY D3O®

FREERIDE RANGE

ON THE HUNT FOR A NEW TRICK, LEARNING THE SPORT OR MASTERING YOUR MOVES, GO AS FAST AND LIGHT AS POSSIBLE WHILE STAYING PROTECTED ON THE ESSENTIAL PLACES ONLY.

LONGSLEEVE JACKET
FREERIDE MEN

LSJ-30112-M Men's ♂

Ideal all-round upper body protection with an adjustable waistbelt and thumb loops for an extra tight fit. With its D3O® Viper Stealth back pad, this base layer is specifically designed to use in cold conditions.

Weight:
1,7 kg

Sizes:
S - XXL

D3O® pads (6):
- LP1 (4)
- P & Crash Range (1)
- Viper Stealth (1)

Extra features:

Adjustable waistbelt

Thumb loops

Extra breathable mesh

LONGSLEEVE JACKET AIR
FREERIDE JUNIOR

LSJ-30112-J Junior

This jacket caters to the young athletes pushing their boundaries. Fully issued in mesh-fabric, the D3O® Viper Pro (Level 2) back protector and additional protection in key areas.

Weight:
1,0 kg

Sizes:
JS - JM

D3O® pads (5):
- P & Crash Range (2)
- T4 Range (2)
- Viper Pro (1)

Extra features:

Adjustable waistbelt

Thumb loops

Extra breathable mesh

LONGSLEEVE JACKET
FREERIDE WOMEN

LSJ-30112-F Women's ♀

Ideal all-round upper body protection with an adjustable waistbelt and thumb loops for an extra tight fit. With its D3O® Viper Stealth Backpad, this base layer is specifically designed to use in cold conditions.

Weight:
1,7 kg

Sizes:
XS - L

D3O® pads (6):
- LP1 (4)
- P & Crash Range (1)
- Viper Stealth (1)

Extra features:

Adjustable waistbelt

Thumb loops

Extra breathable mesh

NOSLEEVE VEST
FREERIDE MEN

VES-30112-M Men's ♂

The adjustable waistbelt and the D3O® Viper Stealth back pad makes this Nosleeve Vest the most comfortable and versatile back protection for any sports activity.

Weight:
0,7 kg

Sizes:
S - XXL

D3O® pads (2):
- P & Crash Range (1)
- Viper Stealth (1)

Extra features:

Adjustable waistbelt

NOSLEEVE VEST
FREERIDE WOMEN

VES-30112-F Women's ♀

The adjustable waistbelt and the D3O® Viper Stealth back pad makes this Nosleeve Vest the most comfortable and versatile back protection for any snow sports activity.

Weight:	Sizes:	D3O® pads (2):
0,7 kg	XS - L	- P & Crash Range (1) - Viper Stealth (1)

Extra features:

Adjustable waistbelt

NOSLEEVE VEST
FREERIDE JUNIOR

VES-30112-J Junior

Specifically designed for the young stunt-minded boys and girls who are showing some grown-up tricks. The same professional protection in a smaller size.

Weight:	Sizes:	D3O® pad (1):
0,6 kg	JS - JM	- Viper Pro (1)

Extra features:

Adjustable waistbelt

Extra breathable mesh

ZIPTOP FREERIDE MEN

NZT-30112-M Men's ♂

The back protector Ziptop Freeride combines flexibility with comfort. An easy to use sleevless top issued with a side zipper and D3O's Viper Stealth backpad for use in cold conditions.

Weight:	Sizes:	D3O® pad (1):
0,7 kg	S - XXL	- Viper Stealth (1)

ZIPTOP FREERIDE WOMEN

NZT-30112-F Women's ♀

The back protector Ziptop Freeride combines flexibility with comfort. An easy to use sleevless top issued with a side zipper and D3O's Viper Stealth backpad for use in cold conditions.

Weight:	Sizes:	D3O® pad (1):
0,7 kg	XS - L	- Viper Stealth (1)

NEW: SLEEVELESS VEST FREERIDE AIR

VES-30113-M Men's ♂
VES-30113-F Women's ♀

Our new XION® nosleeve back-protector vest "Air" is designed as an all-round, breathable, low profile & comfortable base layer for any (snow) sports activity.

This spine protector vest is issued with the very durable BP4 - L1 D3O® back protector (EN1621-2: Level 1).

Weight:	Sizes:	D3O® pads (1):
0,9 kg	XS - 2XL	- BP4 - L1 (1)

Extra features:

Adjustable waistbelt
Extra breathable mesh

BERMUDA EVO FREERIDE MEN

BER-30122-M Men's ♂

A uniquely crafted technical garment offering protection for the waist, coccyx, hips, thighs and knees. This bermuda goes perfect with (ski- or snowboard) boots and is designed to serve as all-round lower body protection.

Weight:	Sizes:	D3O® pads (9):
1,2 kg	S - XXL	- LP1 (5)
		- P & Crash Range (4)

Extra features:

Adjustable waistbelt
Boot compliant
Extra breathable mesh
Zipper for male comfort

BERMUDA EVO FREERIDE WOMEN

BER-30122-F Women's ♀

A uniquely crafted technical garment offering protection for the waist, coccyx, hips, thighs and knees. This bermuda goes perfect with (ski- or snowboard) boots and is designed to serve as all-round lower body protection.

Weight:	Sizes:	D3O® pads (9):
1,2 kg	XS - L	- LP1 (5)
		- P & Crash Range (4)

Extra features:

Adjustable waistbelt
Boot compliant
Extra breathable mesh

BERMUDA FREERIDE JUNIOR

BER-30122-J Junior

The ultimate lower body protection for the young athletes in the age of 8-12 years. It combines hip, upper leg, coccyx and knee protection, while leaving room for (ski and snowboard) boots.

Weight: 0,6 kg

Sizes: JS - JM

D3O® pads (7):
- P & Crash Range (5)
- T4 Range (2)

Extra features:

Boot compliant

Extra breathable mesh

SHORTS FREERIDE WOMEN

SHO-30122-F Women's ♀

Protective shorts designed for the all-round sports athlete, offering protection to the hips, coccyx and bum area. A super slim design combined with stretch fabrics for a comfortable fit.

Weight: 0,5 kg

Sizes: XS - L

D3O® pads (5):
- P & Crash Range (4)
- LP1 (1)

SHORTS FREERIDE MEN

SHO-30122-M Men's ♂

Protective shorts designed for the all-round sports athlete, offering protection to the hips, coccyx and bum area. A super slim design combined with stretch fabrics for a comfortable fit.

Weight: 0,5 kg

Sizes: S - XXL

D3O® pads (5):
- LP1 (1)
- P & Crash Range (4)

SHORTS FREERIDE JUNIOR

VES-30112-F Junior

The pre-curved coccyx pad protects the tailbone, while the crash pads cover the hip area and a large part of the bum. The stretch fabrics provide a comfortable fit for junior athletes in the age of 8-12 years.

Weight: 0,4 kg

Sizes: JS - JM

D3O® pads (3):
- P & Crash Range (3)

WHEELS RANGE

WHETHER YOU'RE RACING, SHREDDING OR FLYING, PUSH YOURSELF AND TAKE ANY HITS WITH EASE. RIDE IN COMFORT AND CONFIDENCE AS YOU STEER YOUR WAY DOWNHILL, THROUGH DIRT OR ON CONCRETE.

LONGSLEEVE JACKET EVO WHEELS

LSJ-40122-U Unisex

The flagship for (motor)cyclists and extreme riders. A lightweight low-profile base layer providing optimal protection and freedom of movement. The EN1621-2 certified back protector is available in Level 1 or 2.

Weight:
1,8 kg

Sizes:
S - XXL

D3O® pads (10):
- CP1 L1 (2)
- LP1 (4)
- P & Crash Range (3)
- Viper Stealth/Pro (1)

Extra features:

Adjustable waistbelt

Thumb loops

Extra breathable mesh

Available in two CE levels

SHORTSLEEVE JACKET AIR WHEELS

SSJ-40122-U Unisex

Perfect for the most energetic riders. The waistbelt and breathable mesh provides comfort while the pad placement is optimised for any moves. The EN1621-2 certified back protector is available in Level 1 or 2.

Weight:
1,6 kg

Sizes:
S - XXL

D3O® pads (7):
- BP4 L1/Viper Pro (1)
- CP1 L1 (2)
- LP1 (2)
- T4 Range (2)

Extra features:

Adjustable waistbelt

Extra breathable mesh

Available in two CE levels

ZIPTOP AIR WHEELS

NZT-40122-U Unisex

The Ziptop Air Wheels is the most minimal and easy to use protective gear you'll need as a rider. It protects the most vital parts of the body and can be worn comfortably under any other layer.

Weight:
1,1 kg

Sizes:
S - XXL

D3O® pads (2):
- BP4 L1 (1)
- CP1 L1 (1)

Extra features:

Extra breathable mesh

PRO RANGE

MAXIMUM PROTECTION WITHOUT COMPROMISE. WHETHER YOU'RE DOING BIG STUNTS, HIGH FALLS, BODYWORK, TO SERVE AND PROTECT OR AS ACTION IN FRONT OF THE CAMERA, PUSH YOURSELF HIT AFTER HIT.

LONGSLEEVE JACKET EVO PRO

LSJ-10112-U Unisex

Originally designed as the ultimate upper body protection for stunt professionals, the XION® Longsleeve Jacket Pro is our flagship. This base layer offers maximum protection while retaining full freedom of movement.

Weight: 2,1 kg

Sizes: S - XXL

D3O® pads (13):
- LP1 (8)
- P & Crash Range (4)
- Viper Pro (1)

Extra features:

Adjustable waistbelt

Overlapping pads

Abrasion resistant details

LONGSLEEVE SHIRT EVO PRO

LSS-10112-U Unisex

Designed as a base layer that can easily be combined with alternate torso protection. While the elbow and shoulders areas have an abrasion resistant fabric, the body is covered with an extra breathle mesh.

Weight: 1,0 kg

Sizes: S - XXL

D3O® pads (8):
- LP1 (6)
- P & Crash Range (2)

Extra features:

Overlapping pads

Abrasion resistant details

Extra breathable mesh

SHORTSLEEVE JACKET EVO PRO

SSJ-10112-U Unisex

All-round upper body protection, leaving the arms free. The shoulder areas are covered with an abrasion resistant fabric, making it even more durable. Ease to combine with the XION® Elbow and Elbow-Forearm Protectors.

Weight: 1,8 kg

Sizes: S - XXL

D3O® pads (7):
- LP1 (4)
- P & Crash Range (2)
- Viper Pro (1)

Extra features:

Adjustable waistbelt

Abrasion resistant details

PANT XTREME EVO PRO

PAN-10112-U Unisex

A technical garment originally designed as the ultimate lower body protection for stunt pro's. EN1621 certified pads cover the waist, coccyx and legs and come in pockets so you can choose which to use or leave out.

Weight: 1,6 kg

Sizes: S - XXL

D3O® pads (13):
- LP1 (9)
- P & Crash Range (4)

Extra features:

Adjustable waistbelt

Overlapping pads

Abrasion resistant details

Zipper for male comfort

BERMUDA XTREME EVO PRO

BER-30122-M Unisex

Ultimate lower body protection that goes perfect with (ski, snowboard or military) boots. EN1621 certified pads cover the waist, coccyx and legs and come in pockets so you can choose which to use or leave out.

Weight:
1,5 kg

Sizes:
S - XXL

D3O® pads (11):
- Crash Range (4)
- LP1 (7)

Extra features:

Adjustable waistbelt

Boot compliant

Abrasion resistant details

Zipper for male comfort

SHORTS EVO PRO

SHO-10112-U Unisex

Minimal protection with maximum results. These shorts feel like second skin and offer the ultimate protective base layer for coccyx, hips and thighs. It can be combined with the XION® Knee and Knee-Shin Protectors Pro.

Weight:
0,5 kg

Sizes:
S - XXL

D3O® pads (5):
- LP1 (3)
- Crash Range (2)

ELBOW-FOREARM PROTECTORS EVO PRO

ELF-10112-U Unisex

Flexible and low-profile protection for the elbow-forearm area. It can perfectly be combined with the XION® Shortsleeve Jacket Pro as a even more modular protective solution for the upper body.

Weight:	**Sizes:**	**D3O® pads (4):**
0,6 kg	S - XXL	- LP1 (4)

Extra features:

Overlapping pads · Abrasion resistant details · Extra breathable mesh · Non-slip bands

ELBOW PROTECTORS EVO PRO

ELB-10112-U Unisex

Flexible and low-profile protection for elbows. It can perfectly be combined with the XION® Shortsleeve Jacket Pro as a even more modular protective solution for the upper body.

Weight:	**Sizes:**	**D3O® pads (2):**
0,5 kg	S - XXL	- LP1 (2)

Extra features:

Abrasion resistant details · Extra breathable mesh · Non-slip bands

KNEE-SHIN PROTECTORS EVO PRO

KNS-10112-U Unisex

Flexible and low-profile protection for the knee-shin area. It can perfectly be combined with the XION® Shorts Pro as a even more modular protective solution for the lower body.

Weight:	**Sizes:**	**D3O® pads (4):**
0,6 kg	S - XXL	- LP1 (4)

Extra features:

Overlapping pads · Abrasion resistant details · Extra breathable mesh · Non-slip bands

KNEE PROTECTORS EVO PRO

KNE-10112-U Unisex

Flexible and low-profile protection for knees. It can perfectly be combined with the XION® Shorts Pro as a even more modular protective solution for the lower body.

Weight:	**Sizes:**	**D3O® pads (2):**
0,5 kg	S - XXL	- LP1 (2)

Extra features:

Abrasion resistant details · Extra breathable mesh · Non-slip bands

COLLECTION OVERVIEW

LONGSLEEVE JACKET FREERIDE (MEN/WOMEN)

NOSLEEVE VEST FREERIDE (MEN/WOMEN)

ZIPTOP FREERIDE (MEN/WOMEN)

BERMUDA EVO FREERIDE (MEN/WOMEN)

SHORTS EVO FREERIDE (MEN/WOMEN)

NOSLEEVE VEST FREERIDE AIR (MEN/WOMEN)

LONGSLEEVE JACKET AIR FREERIDE (JUNIOR)

NOSLEEVE VEST FREERIDE (JUNIOR)

BERMUDA FREERIDE (JUNIOR)

SHORTS FREERIDE (JUNIOR)

LONGSLEEVE JACKET EVO WHEELS

SHORTSLEEVE JACKET EVO WHEELS

ZIPTOP AIR WHEELS

LONGSLEEVE JACKET EVO PRO

SHORTSLEEVE JACKET EVO PRO

LONGSLEEVE SHIRT EVO PRO

PANT XTREME EVO PRO

BERMUDA XTREME EVO PRO

SHORTS EVO PRO

ELBOW-FOREARM PROTECTORS EVO PRO

KNEE-SHIN PROTECTORS EVO PRO

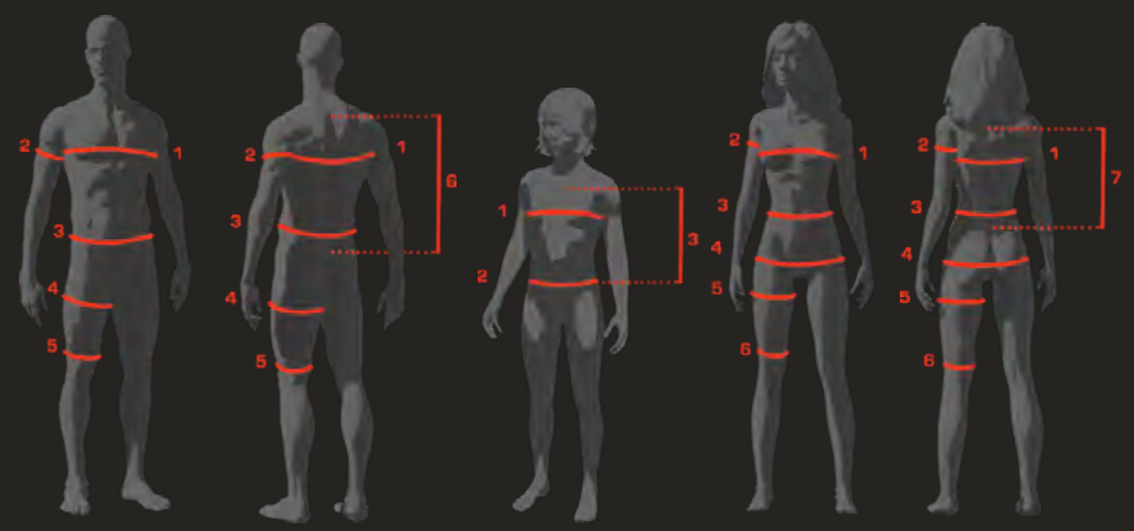
ELBOW PROTECTORS EVO PRO

KNEE-SHIN PROTECTORS EVO PRO

SIZING CHART

HOW TO MEASURE?
Measure specific areas tightly and not over clothing. Also keep muscles in a relaxed state.

When measurements are in between sizes, we recommend to choose the smaller size.



CHEST:
Around the widest point of the chest, under armpits and over the shoulder blades.

BUST:
Around the fullest point of the bust, under armpits and over the shoulder blades.

UPPER ARM:
2,5 cm (1 inch) above the widest point of the muscle.

WAIST:
Above the hipbones and across the belly button.

HIP:
Around the widest point of the hips.

UPPER LEG:
At the widest point of the leg, approximately 7 cm (2.8 inch) below the crotch.

ABOVE KNEE:
Approximately 7,5 cm (2.9 inch) above the knee cap.

BACK LENGTH:
From the most prominent bone at base of neck to the waistline just above the hipbones.

MEN / UNISEX

	S	M	L	XL	2XL
1. CHEST					
cm	88 - 92	96 - 100	104 - 108	112 - 116	120 - 124
inch	34 5/8 - 36 1/4	37 3/4 - 39 3/8	41 - 42 1/2	44 1/8 - 45 5/8	47 1/4 - 48 7/8
2. WAIST					
cm	73,5 - 78,5	81 - 86	88,5 - 93,5	96 - 101	105,5 - 108,5
inch	29 - 31	32 - 34	35 - 37	38 - 40	41 - 43
3. UPPER ARM					
cm	25	28	32	35	38
inch	9 7/8	11	12 5/8	13 3/4	15
4. UPPER LEG					
cm	49	53	58	62	66
inch	19 1/4	20 7/8	22 7/8	24 3/8	26
5. ABOVE KNEE					
cm	39	42	44	46	48
inch	15 3/8	16 1/2	17 3/8	18 1/8	18 7/8
6. BACK LENGTH					
cm	UP TO 48	UP TO 53	UP TO 56	UP TO 56	UP TO 56
inch	18 7/8	20 7/8	22	22	22

Click here for more information

WOMEN

	XS	S	M	L
1. BUST				
cm	79 - 83	85 - 89	91 - 95	98 - 103
inch	31 1/8 - 32 1/4	33 1/2 - 35	35 3/4 - 37 3/8	38 5/8 - 40 5/8
2. WAIST				
cm	63 - 66	67 - 71	72 - 76	78 - 82
inch	24 3/4 - 26	26 3/8 - 28	28 1/4 - 29 7/8	30 3/4 - 32 1/4
3. UPPER ARM				
cm	N/A	25	28	32
inch	N/A	9 7/8	11	12 5/8
4. HIP				
cm	84 - 88	90 - 94	96 - 100	102 - 107
inch	33 1/8 - 34 5/8	35 3/8 - 37	37 3/4 - 39 3/8	40 1/4 - 42 1/8
5. UPPER LEG				
cm	N/A	49	53	58
inch	N/A	19 1/4	20 7/8	22 7/8
6. ABOVE KNEE				
cm	N/A	39	42	44
inch	N/A	15 3/8	16 1/2	17 3/8
7. BACK LENGTH				
cm	UP TO 48	UP TO 48	UP TO 53	UP TO 53
inch	18 7/8	18 7/8	20 7/8	20 7/8

JUNIOR

	JS	JM
1. CHEST		
cm	65 - 71	72 - 78
inch	25 9/16 - 27 15/16	28 5/16 - 30 3/4
2. WAIST		
cm	59 - 62	63 - 66
inch	23 1/4 - 24 7/16	24 3/4 - 26
3. BACK LENGTH		
cm	UP TO 44	UP TO 48
inch	17 5/16	18 7/8

Click here for more information

MEET OUR XIONEERS

Decades of collaborative stunt expertise is found in the XION® garments. What started as a solution for stage and screen performers, expanded to snowy mountains and far beyond.

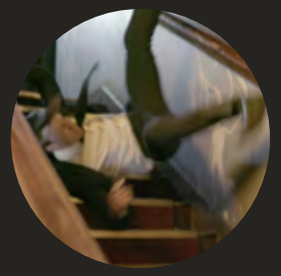
Nowadays, XION® protective gear is used by stunt professionals, pro athletes, search & rescue teams, law enforcement operators and defence specialists all over the world.

We continue our craft and passion to let anyone take the hit.

STUNTS

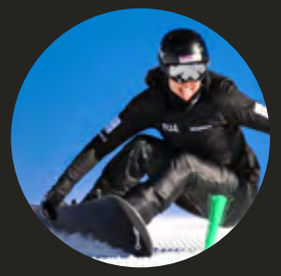
PPE

SPORTS

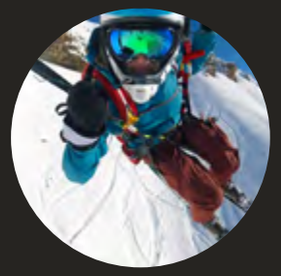


Alex Bracq
Stunt performer

Alrik Kreemke
Stunt performer



Belle Brockhoff
Olympic snowboardcross athlete

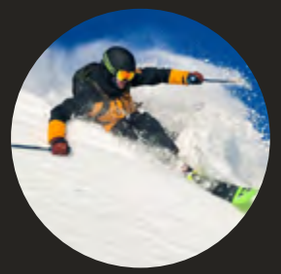


Boud Aaldijk
Speedflyer & snowkiter

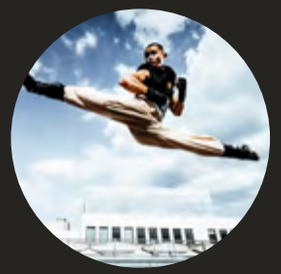
Casey Michaels
Stunt performer

Carly Michaels
Stunt performer

Chris Brewster
Stunt performer

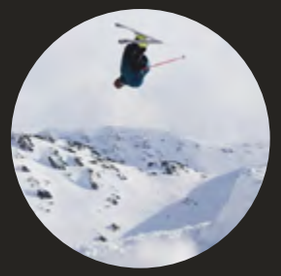


Christoph Aicher
Freeride skier

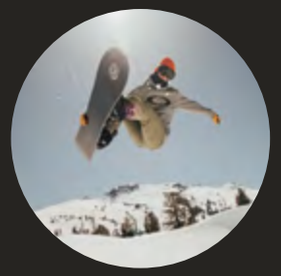


David Cheng
Stunt performer & action actor

Jacob Sebastian Malm
Stunt instructor European Stunt School

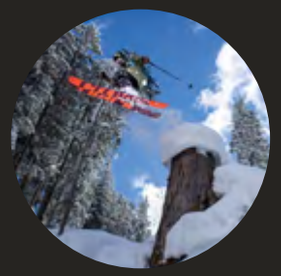


Jonathan Frossard
Freestyle Skier

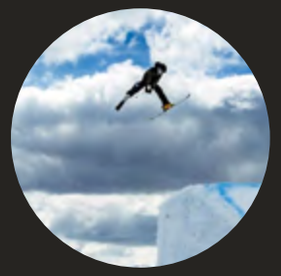


Karel van Goor
Snowboard cross athlete

Khalid Ghajji
Stunt performer

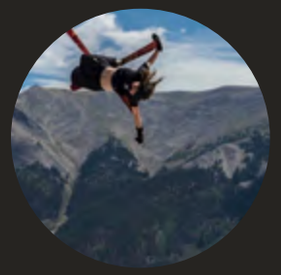


Luca Bont
Freeskier



Lucas Laudy
Junior freestyle skier

Lukasz Korzestanski
Ice cross downhill athlete

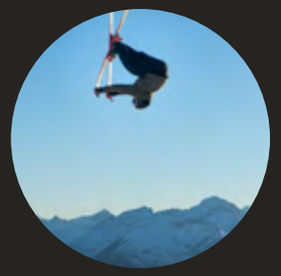


Lupe Hagearty
Filmer & urban skier

Mai-Lin Senf
Stunt girl & freestyle motorcyclist

Marcus Aldinucci
Longboarder

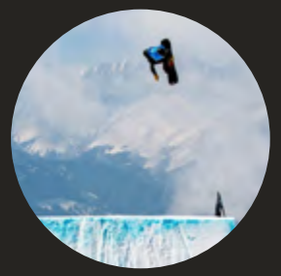
Markus Robèrt
Snowkiter & speedrider



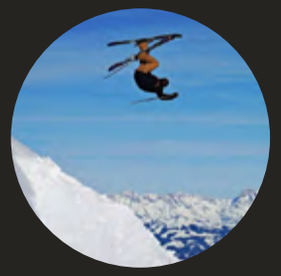
Mees van Lierop
Freestyle skier

Paul de Groot
Freeskier

Renske van Beek
Paralympian snowboarder



Sam Vermaat
Junior freestyle snowboarder



Simon Grissemann
Freestyle skier

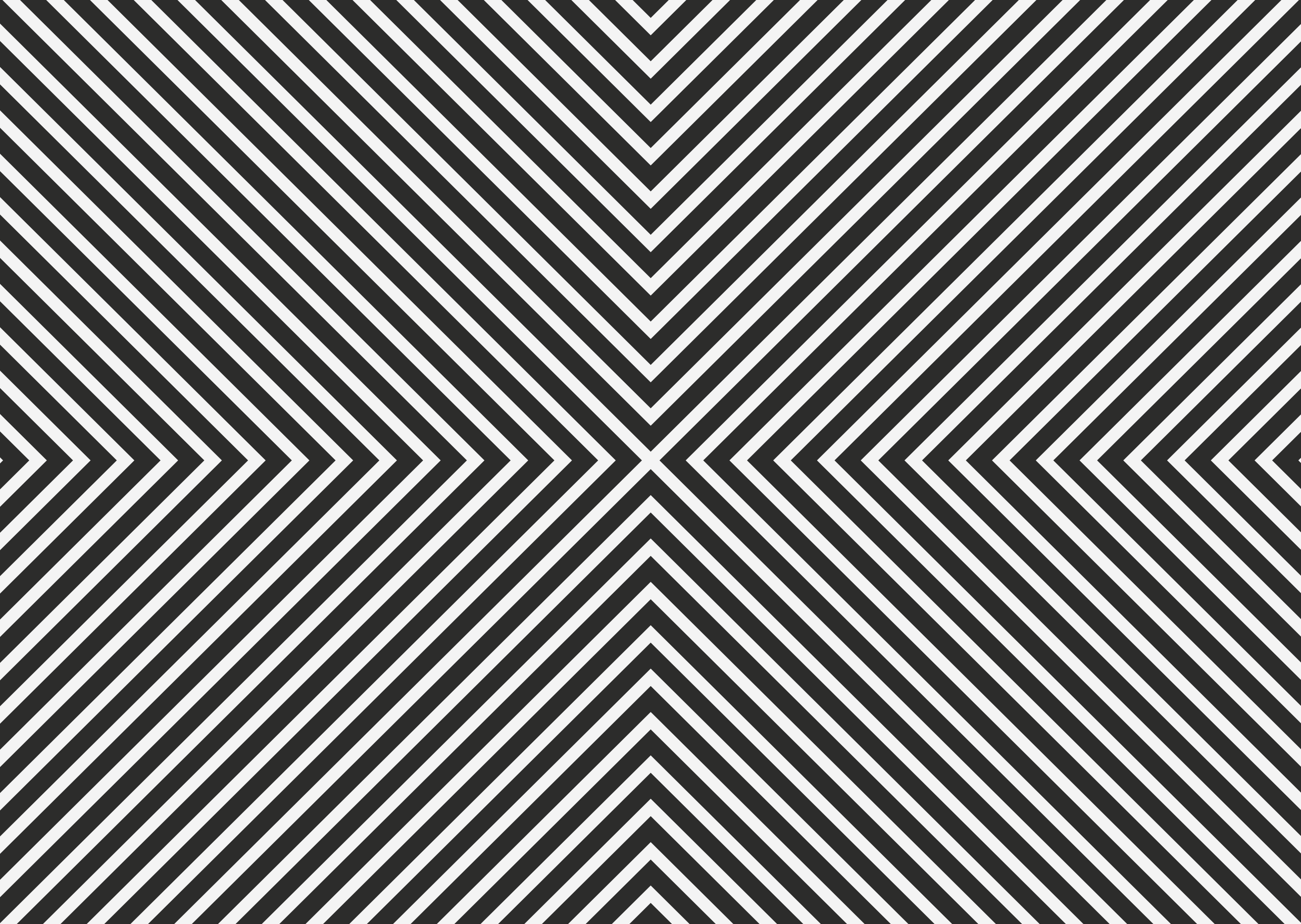
Staffan Holmström
Base jumper

Stefan Richter
Stunt coordinator & action director

Tanoai Reed
Stunt performer (stunt double 'The Rock')

Umar Khan
Stunt perfomer

And many more...



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